

Work Order ID 70603

Monday, June 13, 2011 11:47:28 AM

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Item ID: D412-704-011

Accept

Revision ID:

Item Name: Copilot Emergency Cargo Release

Start Date: 6/10/2011 Start Qty: 4.00

Required Date: 6/22/2011 Req'd Qty: 4.00

Reference:

Approvals: Process Plan:

Date: 11-06-13

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-704-011CHG001

8 n103604

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

JB

11/00/24

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

8 n103604

40

Picklist Print

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Work Order ID: 70603

Parent Item: D412-704-011

Parent Item Name: Copilot Emergency Cargo Release

Start Date: 6/10/2011

Required Date: 6/22/2011

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:B 05.01.28 Hardware added to Step 3 KJ/RF
IPP Rev:C 05.12.21 Hardware removed on Step 3 EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| MS21919-DG5  Clamp | | Purchased | No | | | 100 | Each | 32.0000 | 4 | 16 | ✓ | | |
| <div>Location</div> <div>ST306</div> <div>117395</div> <div>Loc Qty</div> <div>32</div> <div>32</div> <div>Loc Code</div> | | | | | | | | | | | | | |
| D3207-2  Bracket | | Manufactured | No | | | 120 | Each | 1.0000 | 1 | 4 | ✓ | | |
| <div>Location</div> <div>ST202</div> <div>57562</div> <div>Loc Qty</div> <div>1</div> <div>1</div> <div>Loc Code</div> | | | | | | | | | | | | | |
| D3207-5  Bracket | | Manufactured | No | | | 120 | Each | 2.0000 | 1 | 4 | ✓ | | |
| <div>Location</div> <div>GA</div> <div>46856</div> <div>Loc Qty</div> <div>2</div> <div>2</div> <div>Loc Code</div> | | | | | | | | | | | | | |
| D3208-1  Doubler | | Manufactured | No | | | 120 | Each | 0.0000 | 1 | 4 | ✓ | | |
| <div>Location</div> <div>GA</div> <div>46856</div> <div>Loc Qty</div> <div>2</div> <div>2</div> <div>Loc Code</div> | | | | | | | | | | | | | |

Handwritten notes and calculations:

- 117395
- 70628
- 70291
- 70293
- 46856
- 70303
- 11/06/24

Picklist Print

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Work Order ID: 70603

Parent Item: D412-704-011

Parent Item Name: Copilot Emergency Cargo Release

Start Date: 6/10/2011

Required Date: 6/22/2011

Start Qty: 4.00

Required Qty: 4.00

D3208-11



Filler

Manufactured No

120

Each

19.0000

1

4



JB L

Location

Loc Qty

Loc Code

ST202

19

57563

4

67718

15

57563

D3208-3



Pedal Mount Angle

Manufactured No

120

Each

6.0000

1

4



JB L

Location

Loc Qty

Loc Code

ST202

6

68697

6

120

Each

8.0000

1

4



68697

JB L

D3208-7



Filler

Manufactured No

120

Each

8.0000

1

4



68697

JB L

Location

Loc Qty

Loc Code

ST202

8

68698

8

120

Each

3.0000

1

4



71081x1

JB L

D3208-9



Doubler

Manufactured No

120

Each

3.0000

1

4



57754x3

JB L

Location

Loc Qty

Loc Code

ST202

3

57754

3

120

Each

5.0000

1

4



70125

JB L 11/04/22

D3214-1



Placard

Manufactured No

120

Each

5.0000

1

4



70125

Location

Loc Qty

Loc Code

ST202

5

70125

5

70125

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Shop Packet Print

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Work Order ID: 70603

Parent Item: D412-704-011

Parent Item Name: Copilot Emergency Cargo Release



D412-704-041



Manufactured No

120

Each

0.0000

Start Date: 6/10/2011

Start Qty: 4.00

Required Date: 6/22/2011

Required Qty: 4.00

Pedal Assembly (205/212/214/412)

D412-704-045



Manufactured No

120

Each

2.0000

Cable Assembly (212/214/412)

Location

ST223

70290

Loc Qty

2

2

Loc Code



B70288 1x B70607 1x
K11/17/20
11/06/22

70290 x 2

B70605 SF

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Shop Packet Print

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5.0 PARTS LIST

| Qty -011 | Qty -013 | Qty -041 | Qty -043 | Qty -045 | Part Number | Description |
|-------------|-------------|-------------|-------------|-------------|--------------|--|
| X | | | | | D412-704-011 | COPLOT'S EMERGENCY CARGO RELEASE KIT (210/212/214/412) |
| | X | | | | D205-704-013 | COPLOT'S EMERGENCY CARGO RELEASE KIT (205) |
| 1 | 1 | X | | | D412-704-041 | PEDAL ASSEMBLY (205/210/212/214/412) |
| | 1 | | X | | D205-704-043 | CABLE ASSEMBLY (205) |
| 1 | | | | X | D412-704-045 | CABLE ASSEMBLY (210/212/214/412) |
| | | 1 | | | D3204-041 | PEDAL ASSEMBLY (OR ECM 999702-1) |
| | | 1 | | | D3205-1 | PEDAL BRACKET (OR ECM 999703-1) |
| | | 1 | | | D3205-3 | BACK PLATE (OR ECM 999709-5) |
| | | 1 | | | D3206-1 | PEDAL ARM (OR ECM 999704-1) |
| | 1 | | | | D3207-1 | BRACKET |
| 1 | | | | | D3207-2 | BRACKET |
| | 1 | | | | D3207-3 | BRACKET |
| 1 | | | | | D3207-5 | BRACKET |
| 1 | 1 | | | | D3208-1 | DOUBLER (OR ECM 999709-1) |
| 1 | | | | | D3208-11 | FILLER |
| 1 | 1 | | | | D3208-3 | PEDAL MOUNT ANGLE (OR ECM 999709-7) |
| | 1 | | | | D3208-5 | MOUNT ANGLE |
| 1 | 1 | | | | D3208-7 | FILLER (OR ECM 999709-3) |
| 1 | | | | | D3208-9 | DOUBLER |
| | | 1 | | | D3209-041 | BRACKET ASSEMBLY (OR BHT 204-070-993-001) |
| 1 | 1 | | | | D3214-1 | PLACARD (OR ECM 999712-1) |
| | | | 1 | | D3217-1 | CABLE |
| | | | | 1 | D3217-3 | CABLE |
| | | | 1 | 1 | D3257-1 | FITTING |
| | | | 1 | 1 | D3258-1 | ANGLE BRACKET |
| | | 1 | | | AN315-4R | NUT |
| | | 5 | 2 | 2 | AN960JD10 | WASHER |
| | | 4 | 2 | 2 | AN960JD10L | WASHER |
| | | 11 | | | AN960JD416 | WASHER |
| | | 3 | | | AN960JD416L | WASHER |
| | | | 3 | 3 | NAS509-3 | NUT |
| | | 3 | 2 | 2 | MS21042L3 | NUT (OR MS21042-3) |
| | | 5 | | | MS21042L4 | NUT (OR MS21042-4) |
| 4 | 4 | | | | MS21919DG5 | CLAMP |
| | | 1 | | | MS24694-S102 | SCREW |
| | 2 | | | | MS35489-10 | GROMMET |
| | | | 1 | 1 | AN3-5A | BOLT |
| | | 2 | | | AN3-6A | BOLT |
| | | 1 | | | AN3-10A | BOLT |
| | | | 1 | 1 | AN3-13A | BOLT |
| | | 1 | | | MS9519-10 | BOLT |
| | | 1 | | | AN4-10A | BOLT |
| | | 2 | | | AN4-12A | BOLT |
| | | 1 | | | AN4-13A | BOLT |

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Revision: B

Date: 07.08.10